

CATTLEMAN INSTALLATION SHEET

2008 - 15 Ford F250/350 8" Drop Rear Bumper
2008 - 15 Ford F250/350 10" Drop Rear Bumper

Part # 4390

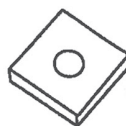
Part # 4391

Installation Kit:

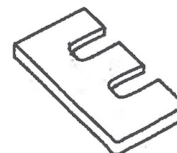
- 4 - 1/2" x 2" Bolt G8
- 4 - 1/2" x 2-1/2" Bolt G8
- 8 - 1/2" Lock Washer G8
- 8 - 1/2" NUT G8
- 16 - 1/2" FLAT WASHERS G8

Lic. Plate Kit:

- 2 - 1/4" x 3/4" Bolt
- 2 - 1/4" Nut
- 2 - 1/4" Flat Washer
- 4 - 1/4" Lock Washer
- 2 - Lic. Plate Lights



2 - Square Washers



2 - Spacers 3/8"

Instructions:

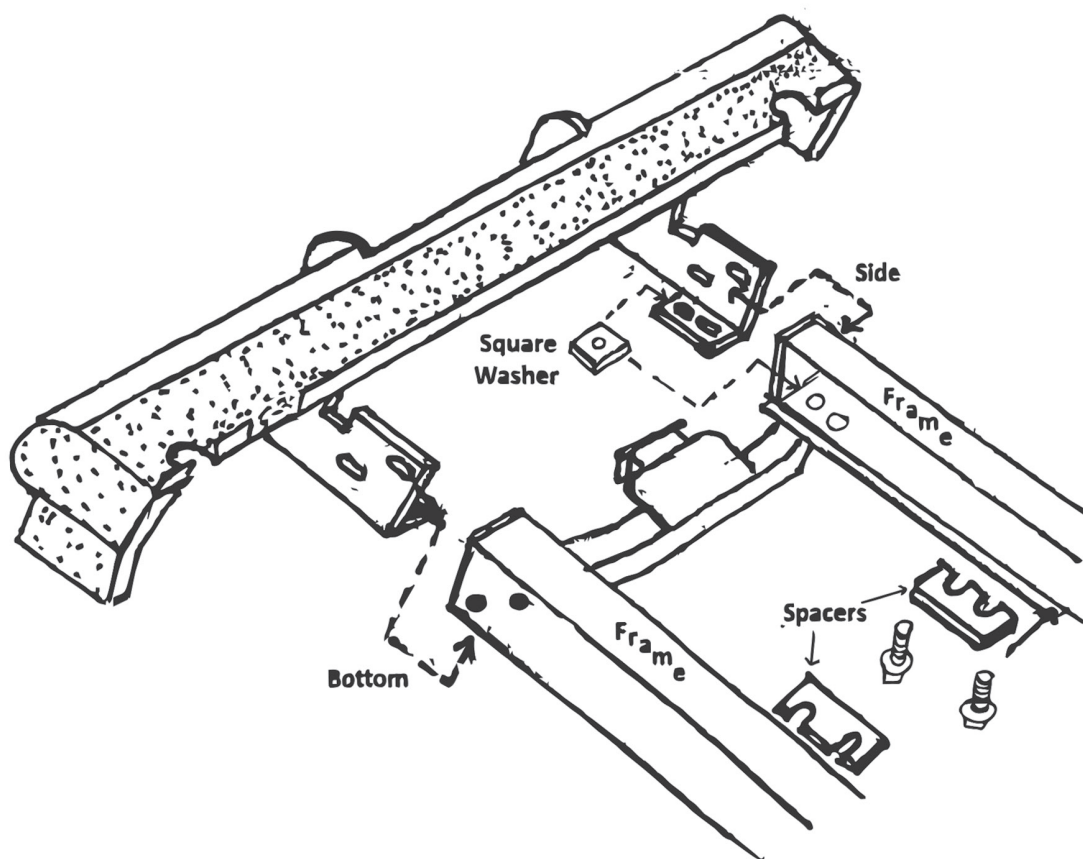
STEP 1 - Remove factory rear bumper

STEP 2 - Remove front bolts on the receiver hitch. Lower the back end of the receiver and put Spacers between frame and receiver hitch. Use same factory bolts.

STEP 3 - Put bumper in place. Put bumper horn between frame and receiver hitch. Put 2-1/2" x 2" Bolt G8 with 2" Square Washers on the bottom. Use Square Washer to support hitch.

STEP 4 - Check alignment on the bumper and tighten bolts.

STEP 5 - You may need to periodically retighten the bolts.



www.cattlemanhd.com

