

CATTLEMAN INSTALLATION SHEET

2007-2011 CHEVY 1/2 TON Rear Bumper

PART # 4158

2 - 3/8" x 2 bolts	2 - 1/2" x 1 1/2" bolts	4 - 1/4" x 3/4" bolts
2 - 3/8" nuts	4 - 1/2" x 2" bolts	4 - 1/4" nuts
2 - 3/8" lock washers	6 - 1/2" nuts	4 - 1/4" lock washers
4 - 3/8" flat washers	6 - 1/2" lock washers	8 - 1/4" flatwashers
	12 - 1/2" flat washers	1 - plug bracket

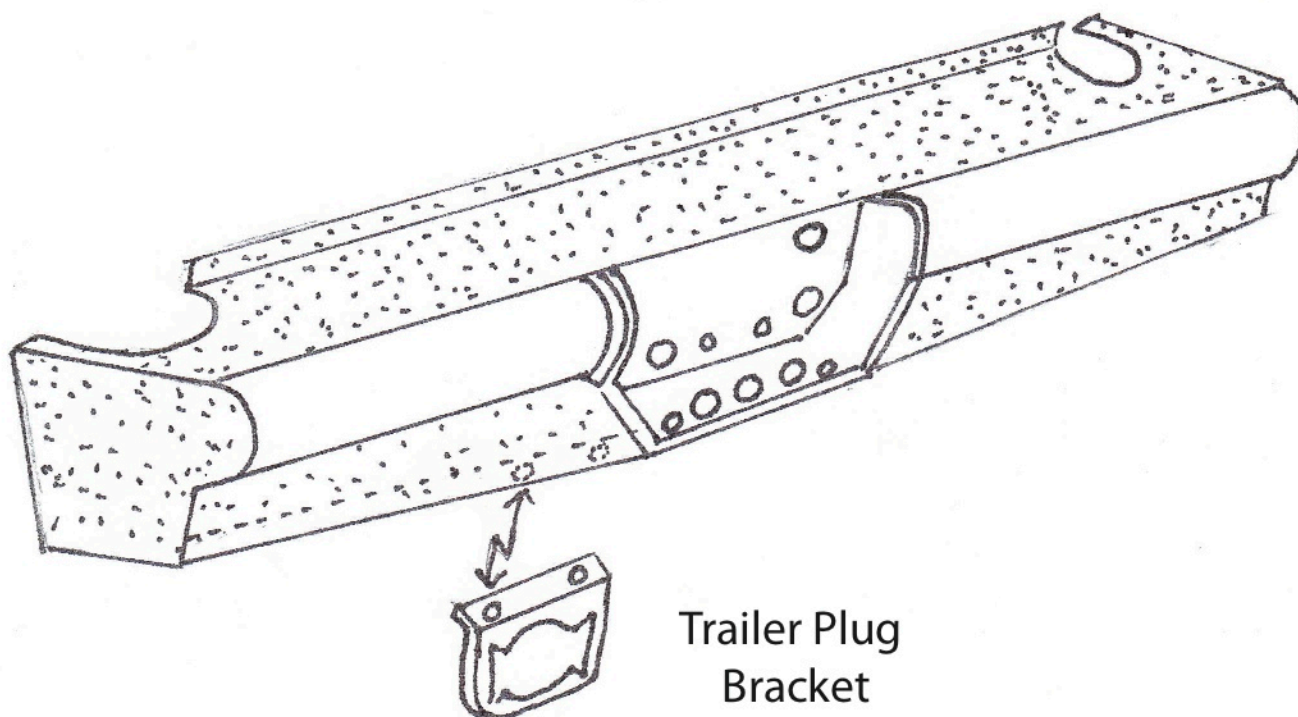
STEP # 1 Remove factory bumper and remove trailer plug

STEP # 2 Put new rear bumper in place and bolt on

STEP # 3 Check alignment on the rear bumper and tighten bolts

STEP # 4 Put trailer plug bracket on the bottom side of the wing as shown

Note: You may need to periodically retighten the bolts



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