

# CATTLEMAN INSTALLATION SHEET

## 2007-2010 CHEVY 3/4 TON HD Rear Bumper

PART # 4104

2 - 3/8" x 2 bolts	2 - 1/2" x 1 1/2" bolts	4 - 1/4" x 3/4" bolts
2 - 3/8" nuts	4 - 1/2" x 2" bolts	4 - 1/4" nuts
2 - 3/8" lock washers	6 - 1/2" nuts	4 - 1/4" lock washers
4 - 3/8" flat washers	6 - 1/2" lock washers	8 - 1/4" flatwashers
	12 - 1/2" flat washers	1 - plug bracket

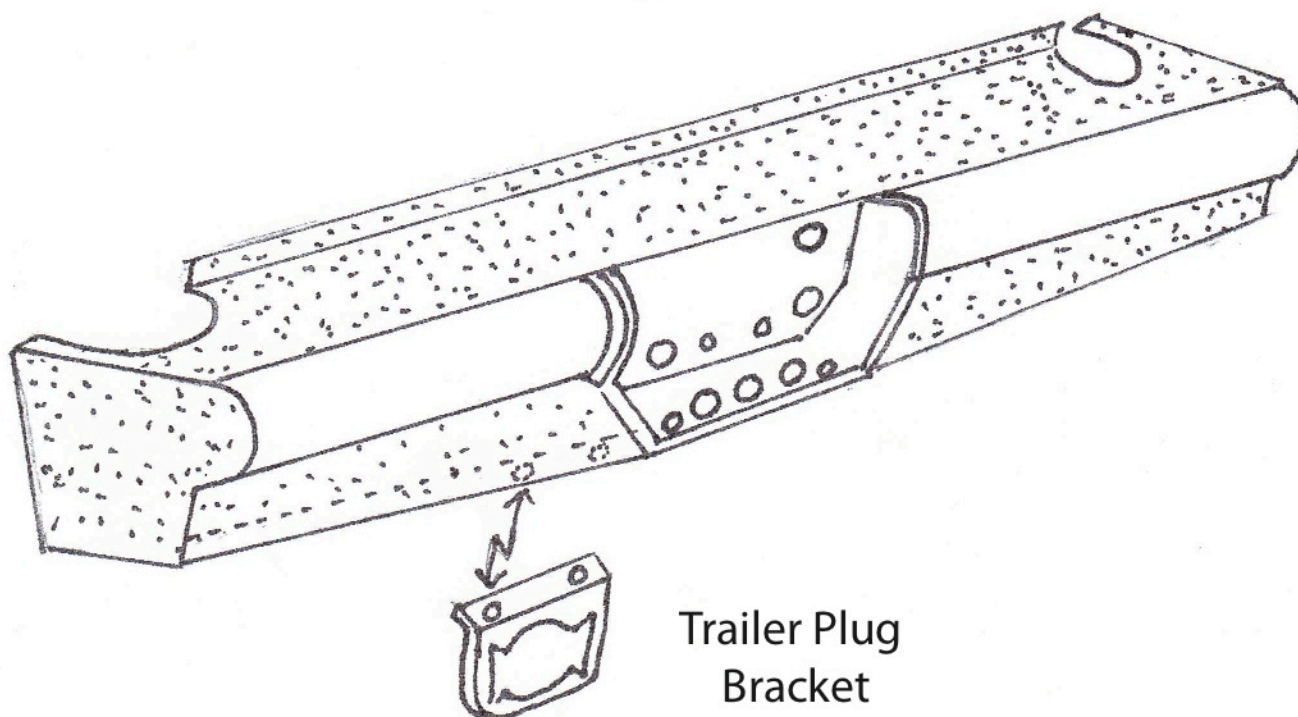
**STEP # 1** Remove factory bumper and remove trailer plug

**STEP # 2** Put new rear bumper in place and bolt on

**STEP # 3** Check alignment on the rear bumper and tighten bolts

**STEP # 4** Put trailer plug bracket on the bottom side of the wing as shown

**Note:** You may need to periodically retighten the bolts



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