## **CATTLEMAN INSTALLATION SHEET**

07-09 GMC 3500 HD BULL NOSE REPLACEMENT

PART # 2491

## INSTALLATION KIT

LIC. PLATE

2 - 1/4 X 3/4" BOLT

2 - 1/4" NUT

2 - 1/4" LOCK WASHER

2 - 1/4" FLAT WASHER

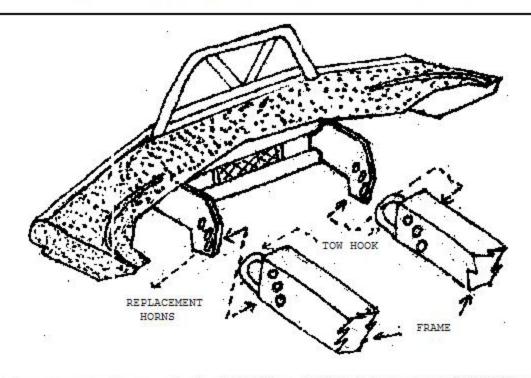
STEP 1: Remove factory bumper, tow hooks and front end top frame brackets.

STEP 2: Put replacement bumper in place. Horns bracket should be on the outside of the frame.

STEP 3: Once replacement bumper is in place, put tow hooks back

STEP 4: Check alignment on the replacement bumper and tighten bolts.

STEP 5: You may need to periodically retighten the bolts.



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