

CATTLEMAN INSTALLATION SHEET

11-12 GMC Sierra 2500/3500 HD

Part#2418

Kit Includes:

- 2- 3/8 X 1 1/2 Bolts
- 2- 3/8 Nuts
- 2- 3/8 Lock washer
- 4- 3/8 Flat washer
- 2- 1/4 X 3/4 Bolts
- 2- 1/4 Nuts
- 2- 1/4 Flat washer
- 2- 1/4 Lock washer

Step #1 Remove factory bumper, remove the side bumper bracket.

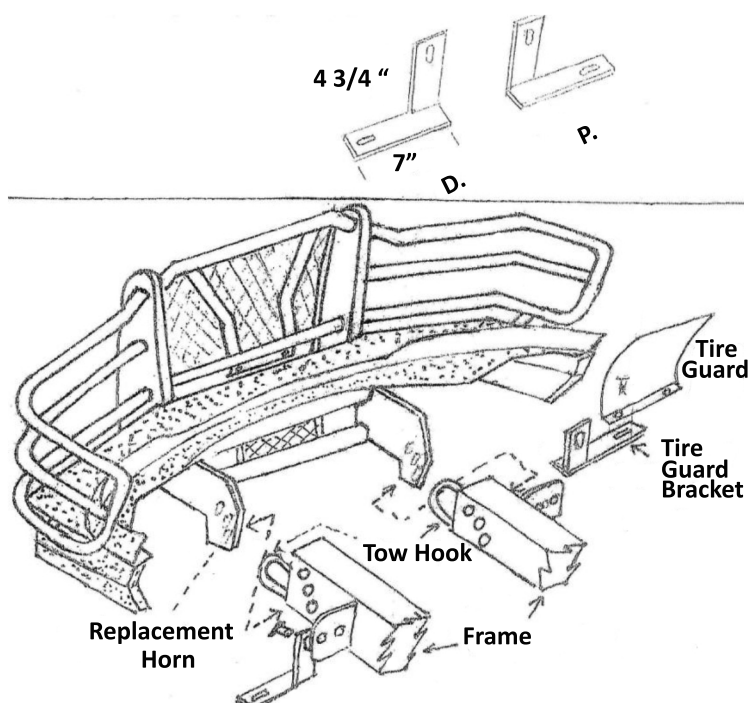
Step #2 Remove tow hooks.

Step #3 Put replacement bumper in place and bolt on with the same factory bolts once replacement bumper is in place, put tow hooks back on. Bolt on with the same factory bolts.

Step #4 Put plastic tire guard bracket to the side of the factory bracket frame hole and to the plastic guard as shown.

Step #5 Check alignment on the replacement bumper and tighten bolts.

Step #6 You may need to periodically retighten bolts.



www.cattlemanhd.com

