

CATTLEMAN INSTALLATION SHEET

PART # 2411

03-06 GMC 2500 HD REPLACEMENT

INSTALLATION KIT

WRAP	LIC. PLATE
2 - 1/2 X 2" BOLT	2 - 1/4 X 3/4" BOLT
2 - 1/2" NUT	2 - 1/4" NUT
2 - 1/2" LOCK WASHER	2 - 1/4" LOCK WASHER
4 - 1/2" FLAT WASHER	2 - 1/4" FLAT WASHER

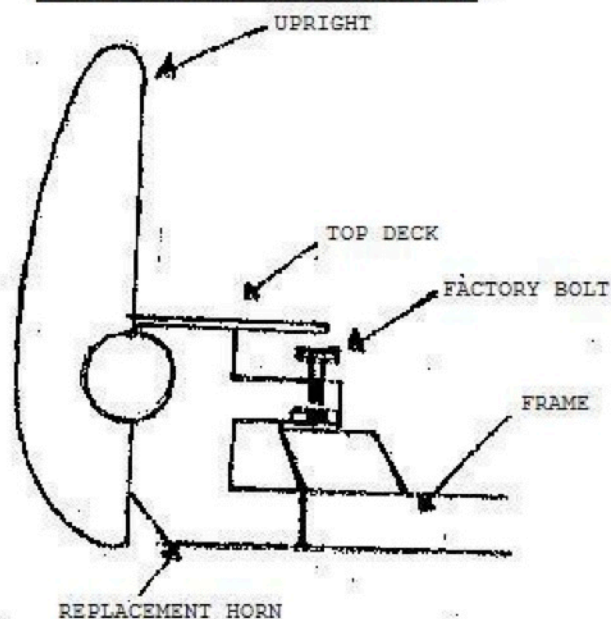
STEP 1: Remove factory bumper.

STEP 2: Place front end replacement bumper to the front end of your truck.

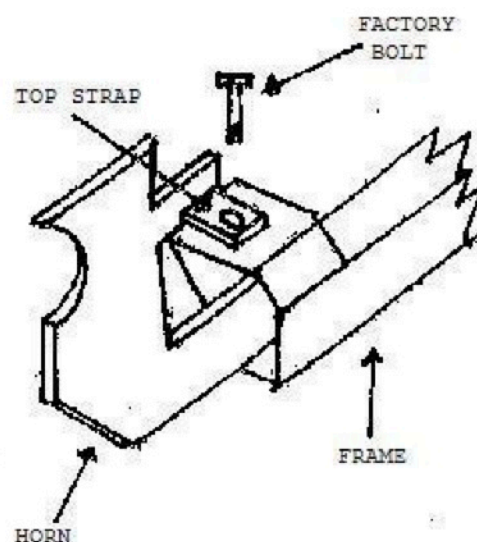
STEP 3: Bolt replacement horn to the inside of the box frame and bolt top strap to the top of the box frame. Use same top bolt that you removed as shown.

STEP 4: Check alignment on the replacement bumper and tighten bolts.

REPLACEMENT MOUNT



BRACKET HORN MOUNT



www.cattlemanhd.com

