

# CATTLEMAN INSTALLATION SHEET

07-10 GMC Sierra 2500/3500 Front end replacement

Part# 2407

Kit includes

- Bolts – Use same factory bolts.
- 2-  $\frac{1}{4}$  x  $\frac{3}{4}$
- 2- Nuts
- 2- Lock washer
- 2- Flat washer

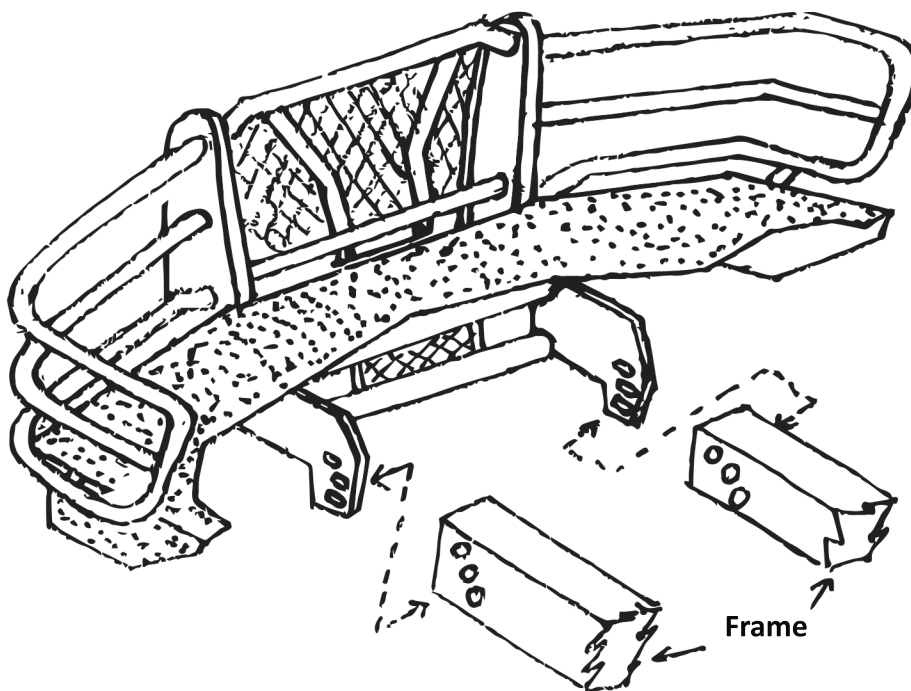
Step #1 Remove factory bumper, tow hooks and front end frame brackets.

Step #2 Put replacement bumper in place. Horns should be on the outside of the frame. Bolt on with the same factory bolts.

Step #3 Once replacement bumper is in place put tow hooks back on.

Step #4 Check alignment on the replacement bumper and tighten bolts.

Step #5 You may need to periodically retighten bolts.



[www.cattlemanhd.com](http://www.cattlemanhd.com)

