

# CATTLEMAN INSTALLATION SHEET

2008 FORD F250/F350 REPLACEMENT

PART # 2378PW

## INSTALLATION KIT

14 - 1/2" X 2" BOLTS  
14 - 1/2" NUTS  
14 - 1/2" LOCK WASHER  
24 - 1/2" FLAT WASHER

## WINCH KIT

6 - 1/2 x 13 x 2 Bolt  
6 - 1/2 Nut  
6 - 1/2 Lock Washer  
12 - 1/2 Flat Washer

STEP 1: Remove factory bumper.

STEP 2: Place "U" bracket inside the frame. Bolt on to the 2 side frame holes, as shown.

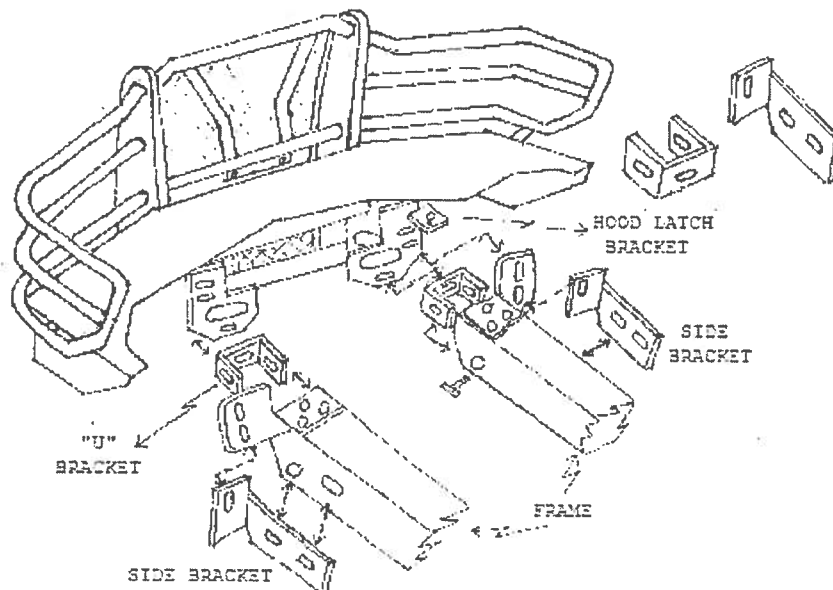
STEP 3: Put replacement bumper in place. Put 1/2" bolts on the 2 top holes and one on the "U" bracket as shown.

STEP 4: Place side bracket on the outside of the frame and bolt on to the back of the front bumper support bracket and to the side of the frame as shown.

STEP 5: Remove the lights from the factory bumper. Place them on the replacement light brackets.

STEP 6: Check alignment on the replacement bumper and tighten bolts.

STEP 7: You may need to periodically retighten the bolts.



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