

# CATTLEMAN INSTALLATION SHEET

2011-14 FORD F250/F350 REPL

2368pw

## Bolts

4 - 1/2 X 2 1/2 Bolts

10 - 1/2 x 2 Bolts

2 - 1/2 x 1 1/2 Bolts

16 - 1/2 Nuts

16 - 1/2 Lock Nuts

32 - Flat Washer

## Lic Plate

2 - 1/4 x 3/4 Bolts

2 - 1/4 Nuts

2 - 1/4 Flat Washer

2 - 1/4 Lock Washer

## Winch Kit

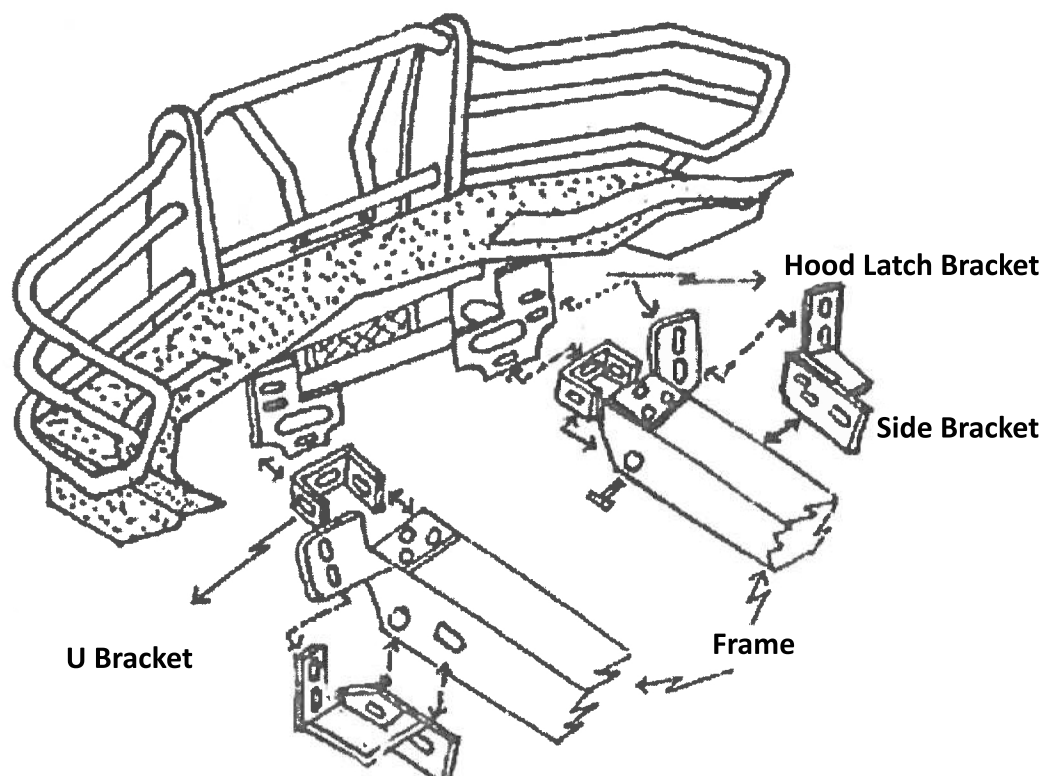
6 - 1/2 x 13 x 2 Bolt

6 - 1/2 Nut

6 - 1/2 Flat Washer

12 - 1/2 Lock Washer

- Step 1** Remove factory bumper
- Step 2** Place U Bracket inside the frame. Bolt on the 2 side frame holes as shown.
- Step 3** Put replacement bumper in place. Put 1/2" bolts on the 2 hole and one on the U bracket as shown.
- Step 4** Place side bracket on the outside of the frame and bolt on the back of the front bumper support bracket, and to the side of the frame as shown.
- Step 5** Remove the lights from the factory bumper. Place them on the replacement light brackets.
- Step 6** Check alignment on the replacement bumper and tighten bolts.
- Step 7** You may need to periodically retighten the bolts.



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