

CATTLEMAN INSTALLATION SHEET

Step #1 2008 Ford F-250/F-350 Bull Nose Replacement

Part#2308

Kit Includes:

- 14- ½ X2 bolts
- 14- ½ nuts
- 14- ½ lock washer
- 28- ½ flat washer

Step #1 Remove factory bumper.

Step #2 Place U bracket inside the frame. Bolt on to the 2 side frame holes, as shown

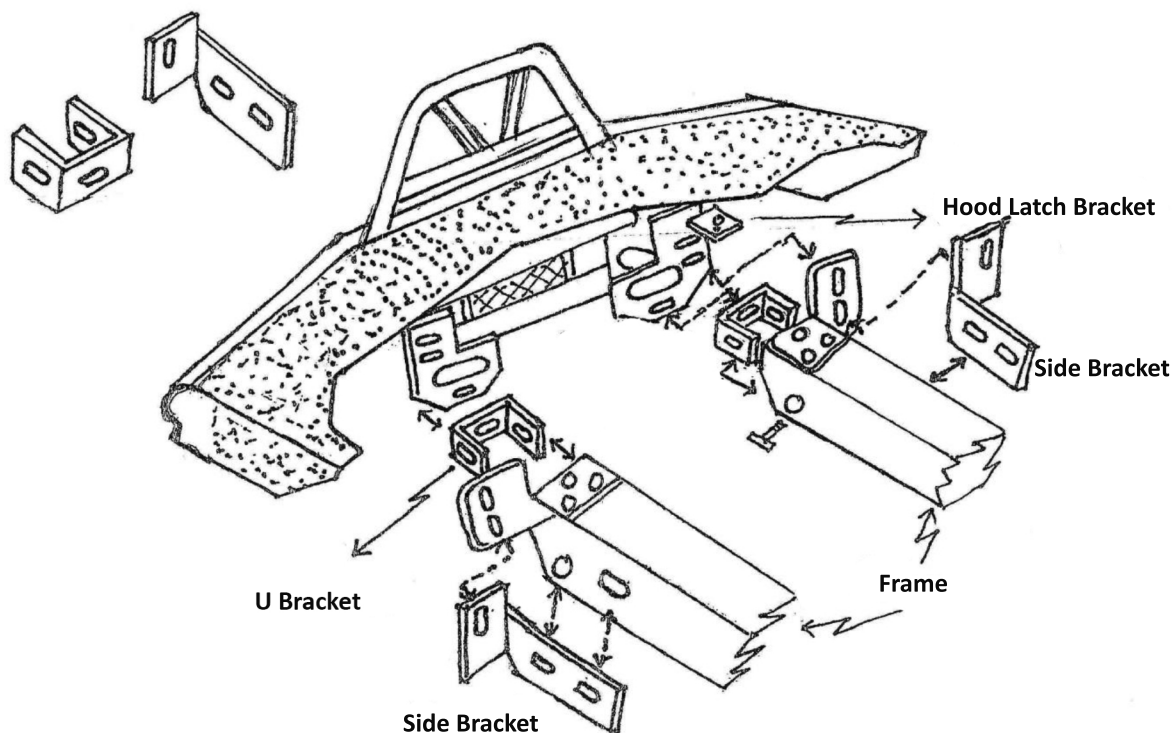
Step #3 Put replacement bumper in place. Put ½ inch' bolts on the 2 top holes and one on the U bracket as shown.

Step #4 Place side bracket on the outside of the frame & bolt on to the back of the front bumper support bracket & to the side of the frame as shown.

Step #5 Remove the lights from the factory bumper. Place them on the replacement light brackets.

Step #6 Check alignment on the replacement bumper & tighten bolts

Step #7 You may need to periodically retighten the bolts.



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