

CATTLEMAN INSTALLATION SHEET

2013 DODGE REPL 450/550

2258

Bolts

4 - 1/2" X 4 1/2" Bolts

4 - 12 Nut

4 - 1/2" Lock Washer

8 - 1/2" Flat Washer

Lic Plate

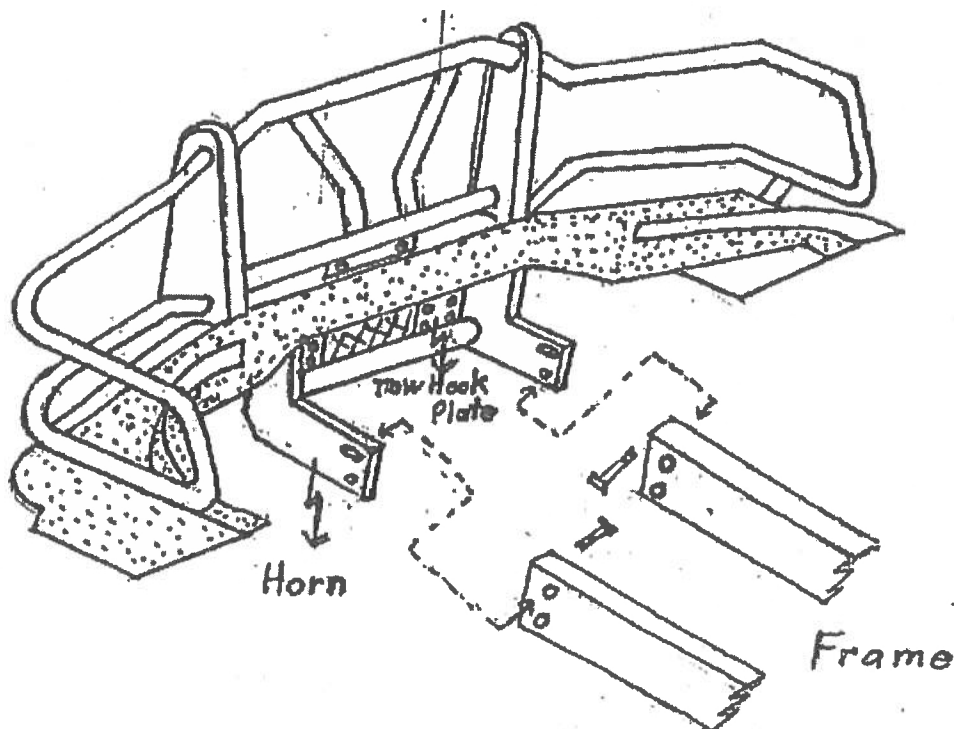
2 - 1/4 x 3/4 Bolts

2 - 1/4 Nuts

2 - 1/4 Flat Washer

2 - 1/4 Lock Washer

- Step 1** Remove top plastic cover close to the radiator. Then remove front grill.
- Step 2** Remove two factory bolts on the top side of the radiator bracket. Then remove rubber spacers. You may have to remove factory bolts that holds the cooling system lines in order to move the radiator to clear the factory bumper bolts.
- Step 3** Remove lights from the factory bumper bracket then pull lights on the replacement bumper light bracket.
- Step 4** Remove tow hooks from factory bumper and put them on the replacement tow hook plate with the same factory bolts.
- Step 5** Place front end replacement on the outside of the frame as shown.
- Step 6** Check alignment on the replacement bumper and tighten bolts.
- Step 7** Once bumper is in place, put all the parts that were removed back in place.
- Step 8** You may need to periodically re-tighten bolts



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