CATTLEMAN INSTALLATION SHEET

10-14 DODGE 4500 5500 REPLACEMENT

PART# 2255P

BOLTS

LIC. PLATE

4- 1/2" X 4" BOLTS

2- 1/4" X 3/4" BOLTS

4- 1/2" NUTS

2- 1/4" NUTS

4- 1/2" LOCK WASHERS

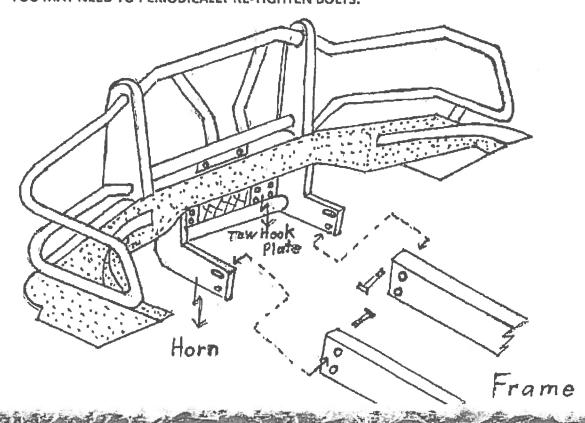
2- 1/4" LOCK WASHERS

8- 1/2" FLAT WAHSERS

2- 1/4" FLAT WAHSERS

STEP # 1 - REMOVE TOP PLASTIC COVER CLOSE TO THE RADIATOR. THEN REMOVE FRONT

- STEP # 2 REMOVE TWO FACTORY BOLTS ON THE TOP SIDE OF THE RADIATOR BRACKET. THEN REMOVE RUBBER SPACERS. YOU MAY HAVE TO REMOVE THE FACTORY BOLTS THAT HOLDS THE COOLING SYSTEM LINES. IN THE ORDER TO MOVE THE RADIATOR TO CLEAR THE FACTORY BUMPER BOLTS.
- STEP # 3 REMOVE LIGHTS FROM THE FACTORY BUMPER BRACKET THEN PUT LIGHTS ON THE REPLACEMENT BUMPER LIGHT BRACKET.
- STEP # 4 REMOVE TOW HOOKS FROM FACTORY BUMPER AND PUT THEM ON THE REPLACEMENT TOW HOOK PLATE WITH THE SAME FACTORY BOLTS.
- STEP #5 PLACE FRONT END REPLACEMENT ON THE OUTSIDE OF THE FRAME AS SHOWN.
- STEP # 6 CHECK ALIGNMENT ON THE REPLACEMENT BUMPER AND TIGHTEN BOLTS.
- STEP # 7 ONCE BUMPER IS IN PLACE PUT ALL THE PARTS THAT WERE REMOVED BACK IN PLACE.
- STEP #8 YOU MAY NEED TO PERIODICALLY RE-TIGHTEN BOLTS.



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