

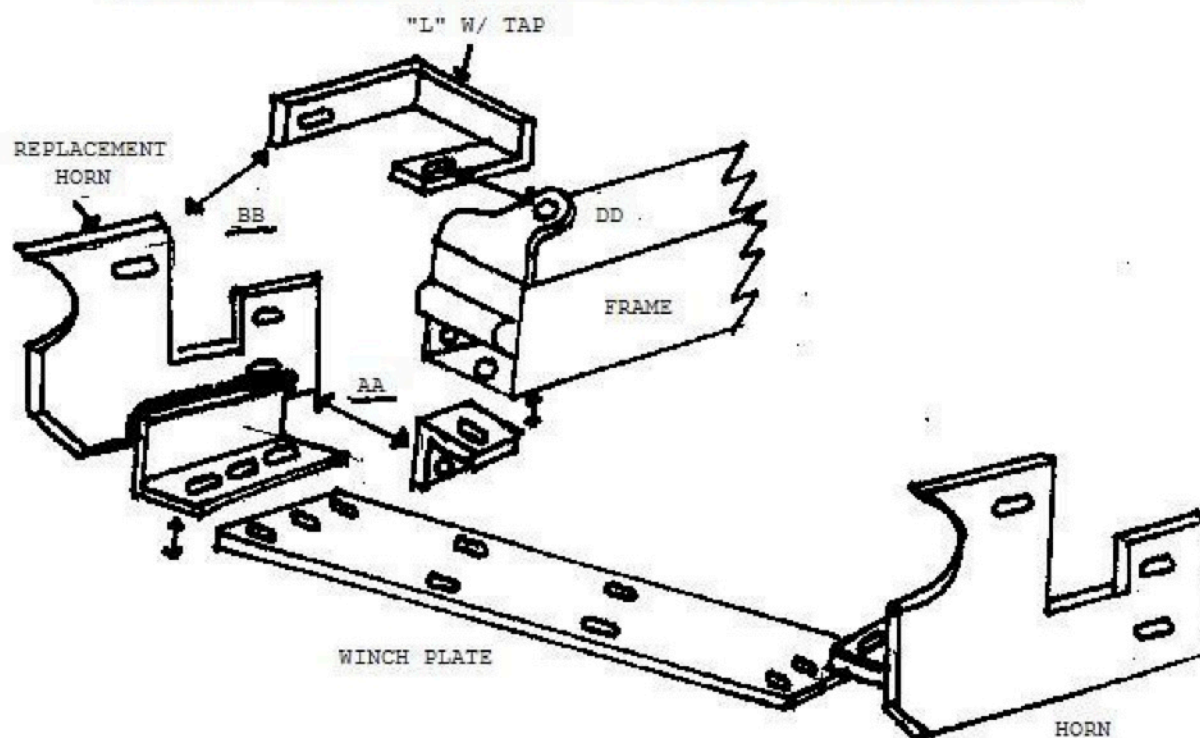
# CATTLEMAN INSTALLATION SHEET

03-04 CHEVY 1/2 TON REPLACEMENT WINCH

PART # 2165

- STEP 1: Remove factory bumper.
- STEP 2: Bolt front end replacement to the outside of the frame as shown on AA.
- STEP 3: Bolt "L" with tap bracket to replacement horn hole and to the top of the frame hole as shown on BB and DD.
- STEP 4: Bolt angle bracket to the side of the horn and to the bottom of the frame as shown on CC.
- STEP 5: Check alignment on the replacement bumper on the sides and on the front and tighten bolts.
- STEP 6: Place factory lights on replacement taps under the top deck on each side.
- STEP 7: Bolt winch plate under the angle bracket welded to the side of the replacement horn rollers. Bolt rollers to the two bars in front of replacement.

## 03-06 CHEVY 1/2 TON REPLACEMENT WINCH



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