

# CATLEMAN INSTALLATION SHEET

99-02 CHEVY 1500

PART # 2125

## INSTALLATION KIT

WRAP	LIC. PLATE
2- 1/2x2" BOLT	2-1/4 x 3/4" BOLT
2- 1/2" NUT	2-1/4" NUT
2- 1/2" LOCK WASHER	2-1/4" LOCK WASHER
2- 1/2" FLAT WASHER	2-1/4" FLAT WASHER

- Step 1: Remove factory bumper  
Step 2: Place replacement horns on the outside of the frame as shown and bolt on.  
Step 3: Bolt "L" bracket to the replacement horn and to the frame as shown:  
Step 4: Bolt angle bracket to the bottom hole of the horn and to the bottom of frame as shown:  
Step 5: Check alignment of replacement bumper and tighten bolts

NOTE: You may have to periodically retighten bolts

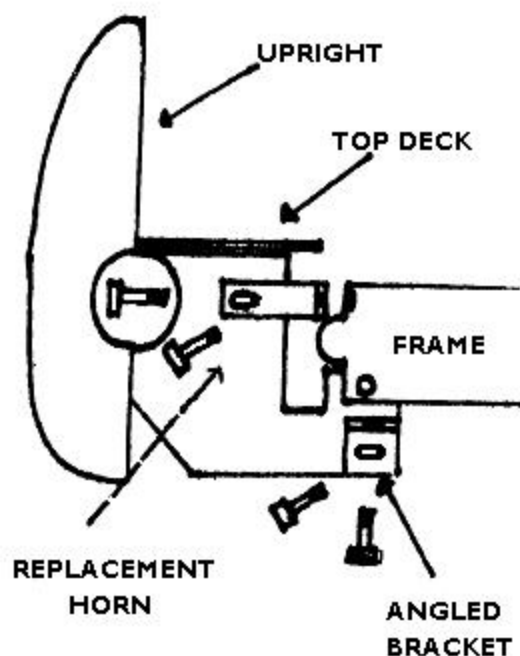
ANGLE  
BRACKET



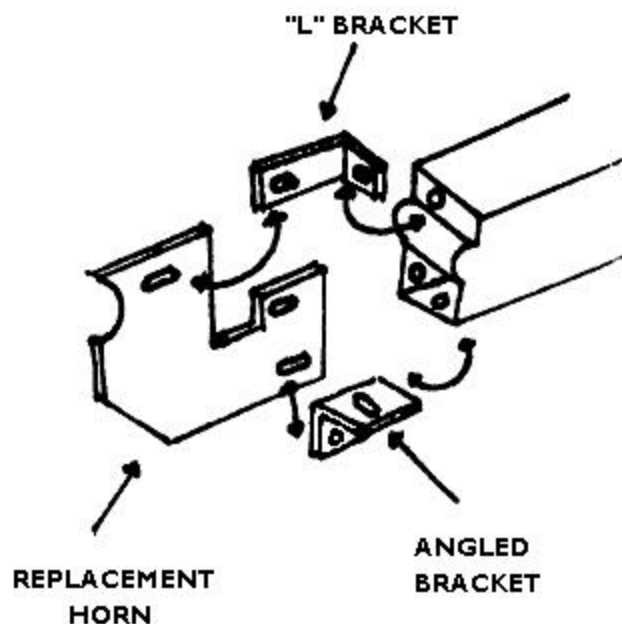
"L" BRACKET



### REPLACEMENT MOUNT



### BRACKET MOUNT



[www.cattlemannhd.com](http://www.cattlemannhd.com)

