

CATTLEMAN INSTALLATION SHEET

2015 CHEVY 2500 HD REPLACEMENT

Part # 2119

Installation Kit:

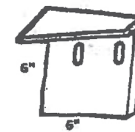
12 - 1/2" x 2" Bolt G8
12 - 1/2" Nut G8
12 - 1/2" Lock Washer G8
28 - 1/2" Flat Washer G8

Lic. Plate Kit:

2 - 1/4" x 3/4" Bolt
2 - 1/4" Nut
2 - 1/4" Lock Washer
2 - 1/4" Flat Washer

Splash Guard Kit:

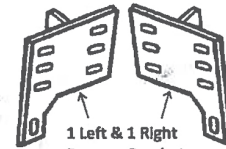
1- 5/16" x 1" Bolt
1- 5/16" Nut
1- 5/16" Lock Washer
1- 5/16" Flat Washer



1- Splash Guard



1 Left & 1 Right
Driver Support Bracket



1 Left & 1 Right
Bumper Bracket

Instructions:

STEP 1 - Remove factory front grill.

STEP 2 - Remove factory bumper 6 bolts; 4 on the center and one on each side that support the side of the factory bumper.

STEP 3 - Remove the factory bumper bracket; 4 factory bolts on each side.

STEP 4 - Put the new bumper bracket in place. Bolt on with the 4 factory bolts.

On the back of the factory bumper frame bracket put on the support bracket with 3 - 1/2" x 2" G8-Bolts. And on the frame bolts use the same factory tow hook bolts.

NOTE: On the driver support bracket, the outside leg has 3 holes and on the inside leg has 2 holes.

On the bottom hole you need to put 2 - 1/2" Flat Washer as spacers and bolt on with 2 - 1/2" G8 Bolts.

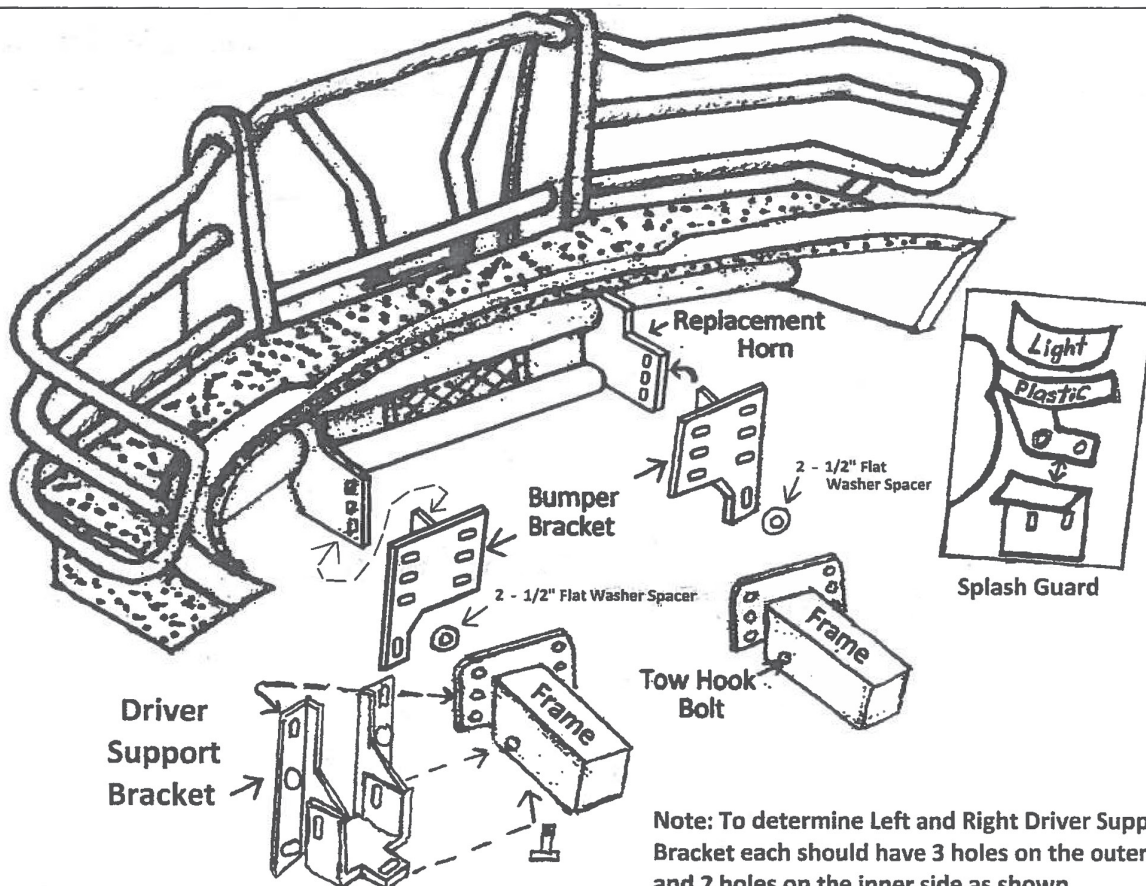
STEP 5 - Splash Guard mounts on the front passenger side with one factory bolt and 1 - 5/16" x 1" Bolt.

STEP 6 - The bumper bracket mount on the outside of the replacement horn.

STEP 7 - Put the new replacement bumper in place.

STEP 8 - Check alignment on the replacement and tighten bolts.

STEP 9 - You may need to periodically retighten bolts.



Note: To determine Left and Right Driver Support Bracket each should have 3 holes on the outer side and 2 holes on the inner side as shown.

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