

CATTLEMAN INSTALLATION SHEET

2015 CHEVY 2500 HD REPLACEMENT

2119W

Installation Kit

4 - 1/2" x 1 1/2" G8 Bolt
8 - 1/2" x 2" G8 Bolt
12 - 1/2" G8 Nut
12 - 1/2" G* Lock Washer
24 - 1/2" G8 Flat Washer

Lic Plate

2 - 1/4" x 3/4" Bolt
2 - 1/4" Nut
2 - 1/4" Lock Washer
2 - 1/4" Flat Washer

Winch Kit

6 - 1/2 x 13 x 2 Bolt
6 - 1/2 Nuts
6 - 1/2 Lock Washer
12 - 1/2 Flay Washer

Step 1 Remove front grill.

Step 2 Remove factory bumper (6) bolts; 4 on the center and one on each side that support the side of the factory bumper.

Step 3 Remove the factory bumper bracket (4) bolt on each side.

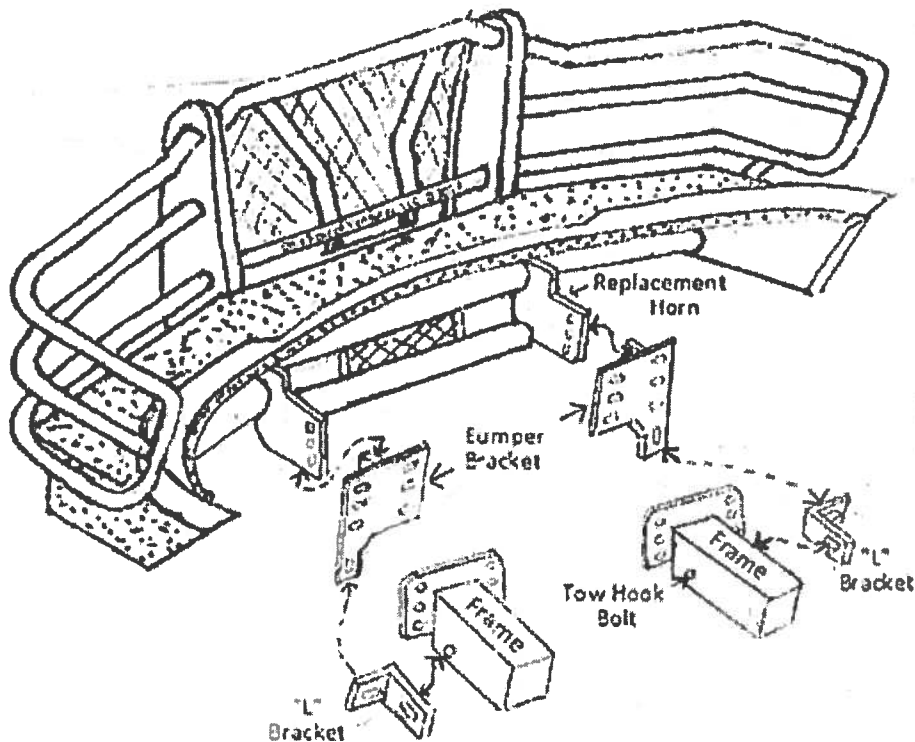
Step 4 Put the new bumper brackets in place. Bolt on with (4) factory bolts and (2) 1/2" x 1 1/2" G8 bolts. On with (4) factory bolts and (2) 1/2" x 1 1/2" G8 bolts. On the bottom of the bumper bracket, put the "L" Bracket on the outside of the frame and bolt on with the tow hook bolts and also to the bumper bracket as shown.

NOTE: The bumper bracket mounts on the outside of the replacement horn.

Step 5 Put the new replacement in place.

Step 6 Check alignment on the replacement and tighten bolts.

Step 7 You may need to periodically retighten bolts.



1 Left & 1 Right
Bumper Bracket



2 - "L" Bracket



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