

CATTLEMAN INSTALLATION SHEET

07-10 GMC 2500HD/3500

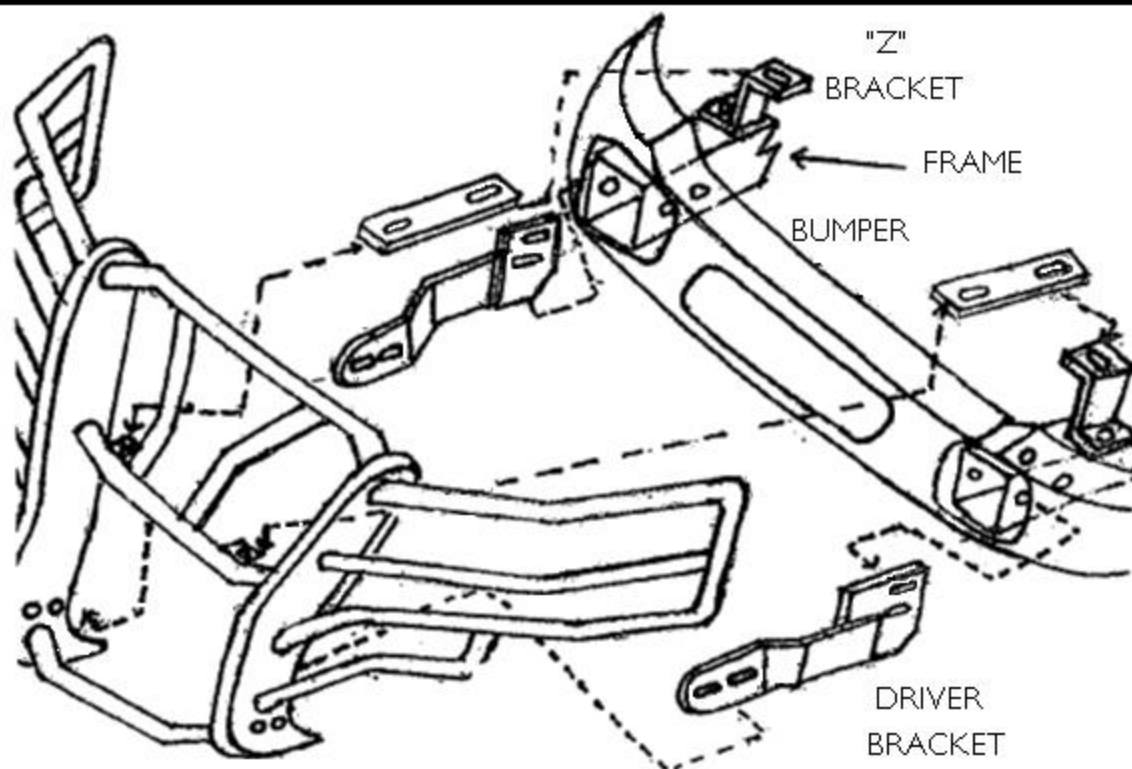
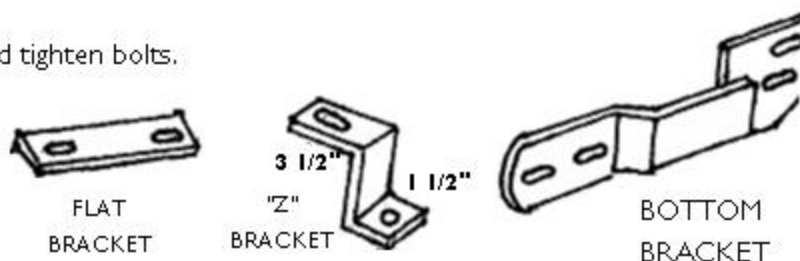
PART # 1418

INSTALLATION KIT

8- 1/2x2" BOLT
8- 1/2" NUT
8- 1/2" LOCK WASHER
16- 1/2" FLAT WASHER

- Step 1: Remove 2 factory side nut close to the front of the frame
- Step 2: On the driver side you may have to take the factory bolt bracket and put it inside out so you will be able to bolt it on the outside of the frame as shown:
- Step 3: Place bottom bracket on the outside of the frame and through the tow hook opening and bolt on with the factory bolt and nut as shown:
- Step 4: Remove inside factory bumper bolt that is on top of the frame. Place "Z" bracket facing in and bolt on with same factory bolt as shown:
- Step 5: Place top flat bracket to the inside the "Z" bracket as shown:
- Step 6: Put grille guard in place, bolt on the bottom bracket and then on the top "Z" bracket as shown:
- Step 7: Check alignment on the grille guard and tighten bolts.

NOTE: You may have to periodically retighten bolts.



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