

# CATTLEMAN INSTALLATION SHEET

03-06 GMC 1500

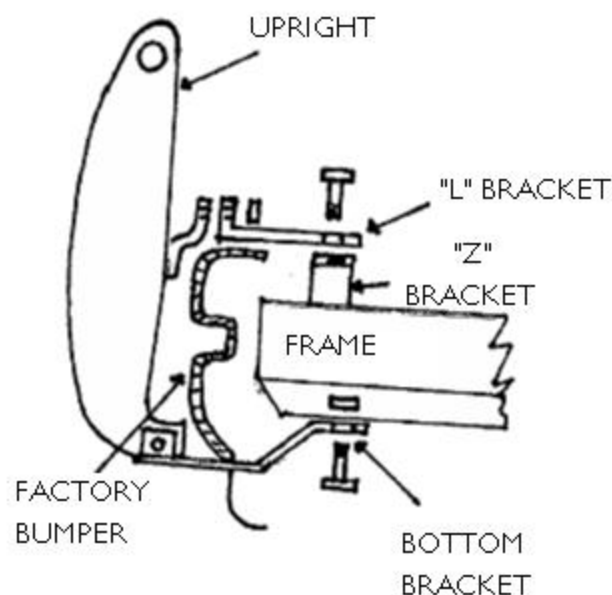
PART # 1412

## INSTALLATION KIT

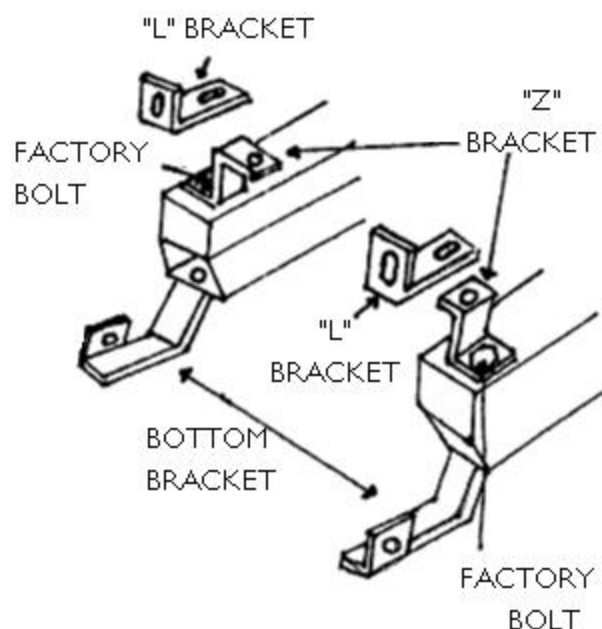
- 8- 1/2x1 1/2" BOLT
- 8- 1/2" NUT
- 8- 1/2" LOCK WASHER
- 16- 1/2" FLAT WASHER

- Step 1: Remove inside top factory bumper bolt
- Step 2: Place "Z" bracket where the factory bumper bolt was removed. Face long leg to the top and to the inside.
- Step 3: Place "L" bracket to the top of the "Z" bracket and to the grille guard as shown:
- Step 4: Place bottom bracket to the bottom of the upright and under the frame as shown:
- Step 5: Check alignment on the grille guard and tighten bolts

### GRILLE GUARD MOUNT



### BRACKET MOUNT



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