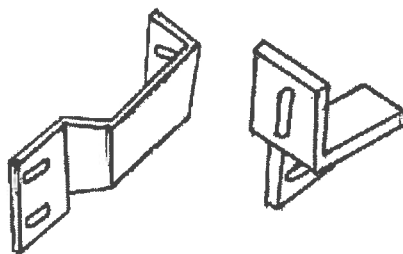


CATTLEMAN INSTALLATION SHEET

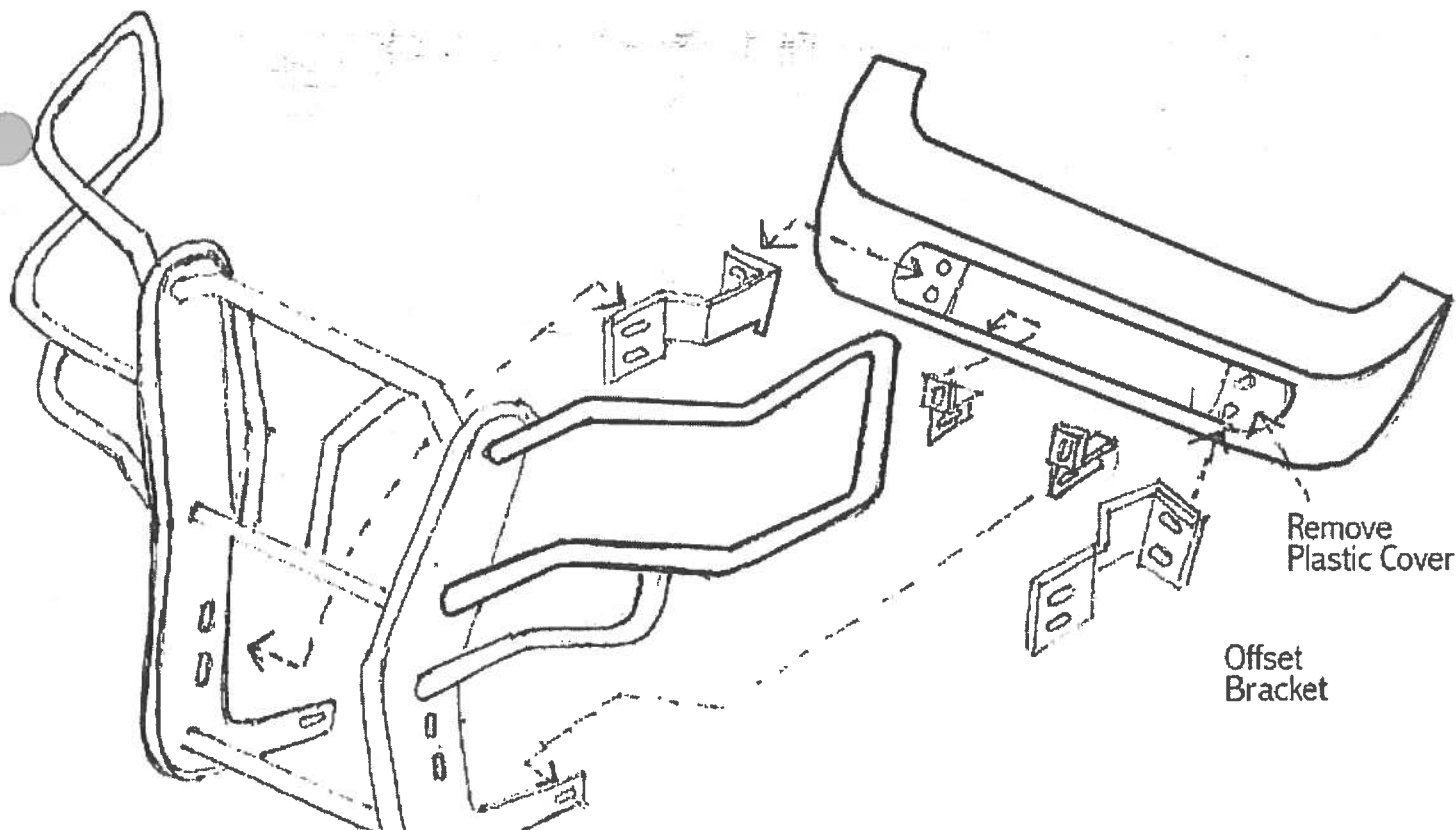
2012 FORD RANGER

Part #1346

- 04- 1/2 X 2 BOLTS
- 06- 1/2 X 1 1/2 BOLTS
- 10- 1/2 NUTS
- 10- 1/2 LOCK WASHER
- 20- 1/2 FLAT WASHER



- Step 1 Remove the plastic covers on the center opening of the factory bumper, when installation is complete put covers back in place.
- Step 2 On the center of the factory bumper remove 2 factory bolts one on each side. Put offset bracket in place and bolt on with 2- 1/2 x 2 bolts on each side.
- Step 3 Put grill guard in place. Then put offset bracket between the grill guard up rights and bolt on with 2- 1/2 x 1 1/2 bolts on each side.
- Step 4 Once grill guard is in place. Remove 2 center bolts under the factory bumper and put bottom bracket and bolt on with the same factory bolts and bolt grill guard with 2- 1/2 x 1 1/2 bolts.
- Step 5 Check alignment on the grill guard and tighten bolts.



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