CATTLEMAN INSTALLATION SHEET

09-11 FORD F150

PART # 1309

INSTALLATION KIT

8- 1/2×1 1/2" BOLT 12- 1/2" LOCK WASHER 4- 1/2×2" BOLT 22 1/2" FLAT WASHER

12- 1/2" NUT 2- 3/16×2×2" SQUARE WASHER

Step 1: Place bottom bracket under the tow hook as shown:

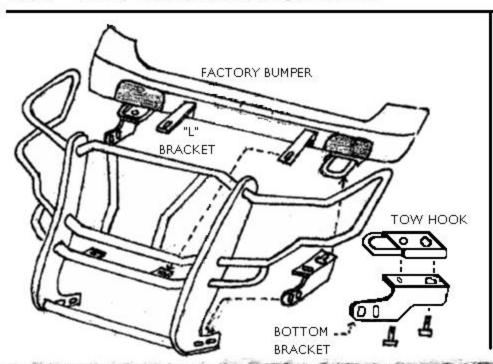
Step 2: If truck does not have tow hooks, you need to cut an opening for the bottom brackets, and on the bottom of the frame there should be tow holes. Put 2 bolts and bolt on the bottom bracket as shown:

Step 3: Place "L" bracket in the 2 factory front bumper holes and bolt "L" bracket to the bumper bracket holes as shown:

Step 4: Put grille guard in place, bottom bracket should be on the inside of the upright and the top bracket should be on the bottom of the tab as shown:

Step 5: Bolt grille guard on to the brackets and check alignment, then tighten bolts

Step 6: You mey need to periodically re-tighten the bolts









www.cattlemanhd.com

