

CATTLEMAN INSTALLATION SHEET

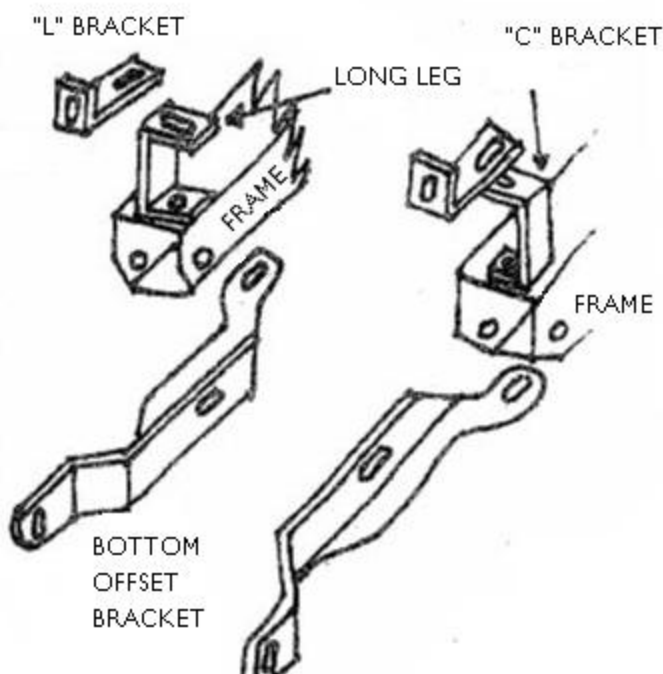
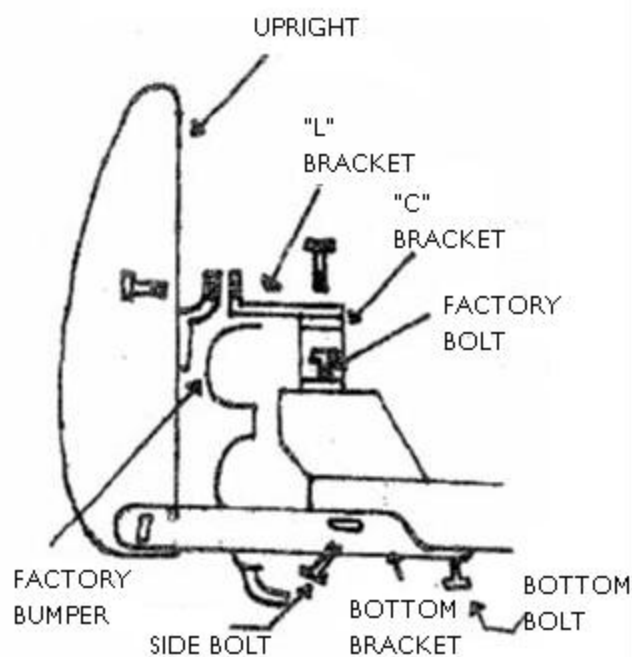
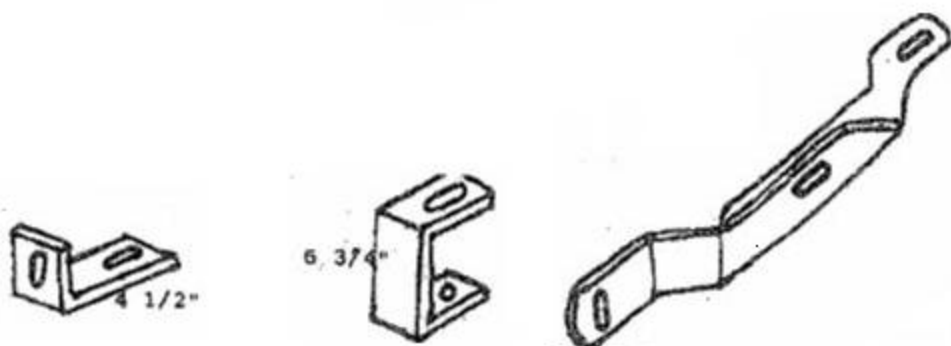
03-05 CHEVY 2500HD

PART # 1122

- Step 1: Remove inside top bumper bolt
- Step 2: Place "C" bracket on top of the frame short leg down and face it to the inside as shown.
- Step 3: Place "L" bracket to the top of the "C" bracket and to the grille guard as shown:
- Step 4: Place offset bracket on the bottom of the upright and under the frame as shown:
- Step 5: Check alignment on grille guard tighten bolts.

Bolts

- 10- 1/2 x 1/2"
- 10- 1/2" NUT
- 10- 1/2" LOCK WASHER
- 20- 1/2" FLAT WASHER
- 4- 12M 1.5X 50 METRIC



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